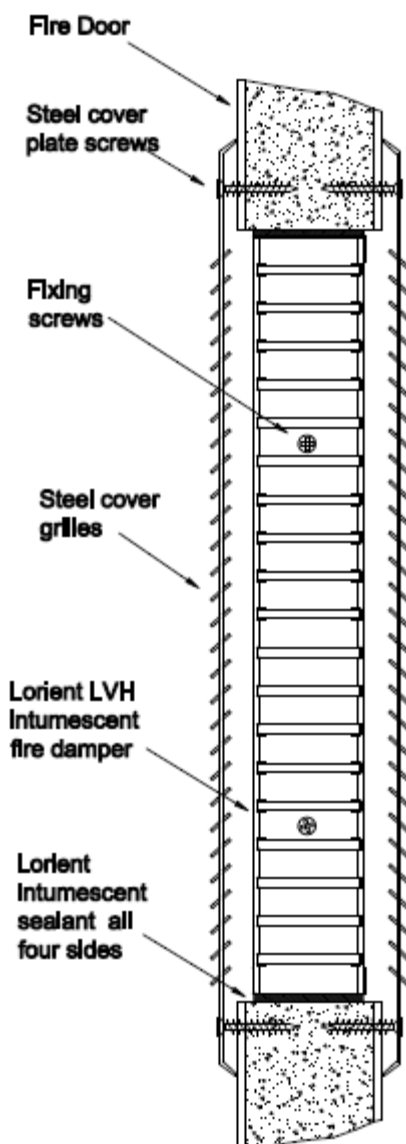


FITTING INSTRUCTIONS

Lorient LVH Intumescent Fire Damper Fitted into a Fire Door



1. Ensure that cutting an aperture in the door will not detract from the fire integrity of the door. If in doubt contact the manufacturer to establish the maximum opening size and if there are any position limitations.
2. Cut the aperture to the required size with a maximum gap all-around of 5mm.
3. Pre-drill vertical outer frames of damper to accept fixing screws.
4. Fit the damper into the aperture and ensure that it is positioned equidistant from each face and parallel from both faces of the door.
5. Fit retaining screws through pre-drilled holes in damper vertical outer uprights into door.
6. Ensure that the perimeter gap between the cut out and damper is consistent and then apply mastic from both sides to ensure perimeter gap is completely filled and sealed
7. Position pressed steel cover grille centrally over one face of the damper and fix using screws supplied.
8. Repeat to other face if two cover grilles are to be fitted.